

# SUGGESTED SPECIFICATION FOR SECTION 10700 - Exterior Sun Control Devices

## Section 10700

### PART 1 - GENERAL

#### 1.01 DESCRIPTION

- A. Provide fixed Custom Sunshades as shown on the drawings, as specified, and as needed for a complete and proper installation.
- B. The drawings show the extent of the work, the dimensioned profile and depth of the sunshade to be provided.
- C. Related work specified elsewhere:
  - 1. Metal Fabrication - 05500

#### 1.02 SUBMITTALS

- A. Product Data: Submit specifications, data, and installation, instructions from the manufacturer of the Sunshades.
- B. Submit shop drawings for the system. Show anchorage, details and connections for all the component parts.
  - 1. Drawings shall include elevations, sections and specific details for each unit, condition.
- C. Samples: Submit one sample minimum 24" long of each material to be utilized at each Sunshade with appropriate finish.
- D. Warranty: Provide written warranty to the owner that all screen products will be free of defective materials or workmanship for a period of one year from date of installation.
- E. Quality Assurance:
  - 1. Single subcontract responsibility: Subcontract the work to a single firm that has had not less than ten years experience in the design and manufacturing of work similar to that shown and required. **Sub-contracting of the fabrication of the sunshades to a shop other than the vendor who is contracted for the material, is not acceptable.**
  - 2. **Performance requirements: Design sunshades to accommodate local requirements for snow and wind loading. Provide vendors calculations for the design being supplied. Calculation should be signed and sealed by an Engineer registered in the state where the project is located. . Analysis of Blade Deflection to be limited to**

**L/120, 3/4", or as required by code.**

## **PART 2 - PRODUCTS**

### **2.01 PRODUCTS**

Sunshades shall be Model 100-3 as manufactured by;  
**Construction Specialties, Inc. located at  
49 Meeker Avenue, Cranford, New Jersey 07016.  
Tel.1- 800-631-7379**

### **2.02 MATERIALS**

- A. Aluminum Extrusions: ASTM B211, Alloy 6063-T5.
- B. Fasteners: Fasteners shall be aluminum or stainless steel. Provide types, gauges and lengths to suit unit installation conditions.
- C. Anchors and Inserts: Use non-Ferrous metal or hot dip galvanized anchors and inserts for installation and elsewhere as required for corrosion resistance. Use stainless steel or lead expansion bolt devices for drill-in place anchors. Furnish inserts, as required, to be set into concrete or masonry work.

### **2.03 FABRICATION, GENERAL**

- A. Provide fixed Sunshades and accessories of design, material, sizes, depth, arrangement, and thickness as indicated or as required for optimal performance with respect to strength; durability; and uniform appearance.
- B. Include supports, anchorage, and accessories required for complete assembly

### **2.04 SUNSHADE CONSTRUCTION**

- A. Components: All blades and outrigger components shall be 6063-T5 aluminum alloy.
  - 1. **Outriggers to be mounted to wall using Aluminum "T" brackets bolted to the wall condition. Aluminum "T" brackets to be supplied by Sunshade manufacturer.**
  - 2. Outriggers shall 1/4" flat aluminum plate members.
  - 3. Blades shall be 2" X 6" extruded aluminum tube style design set at a 0 degree angle. Blades shall be factory assembled to 1/4" outrigger plates using stainless steel, type F, thread cutting screws through internal screw slots in blades. **Welding is not acceptable, blades must be removable in case of damage.** Fasteners to be hex head..
  - 4. Fascia to be rectangular 2" x 6" clipped to the outriggers.

## 2.05 ALUMINUM FINISH

- A. General: Comply with NAAMM "Metal Finishes Manual" for finish designations and application recommendations, except as otherwise indicated. Apply finishes in factory after products assembly. Protect finishes on exposed surfaces prior to shipment. Remove scratches and blemishes from exposed surfaces which will be visible after completing finishing process.

### 2.05 ALUMINUM FINISH (cont)

**Provide color as indicated or, if not otherwise indicated, as selected by architect from manufacturers standard Kynar 500 colors.**

- B. Fluorocarbon Coating: Inhibitive thermo-cured primer, 0.2 mil minimum dry film thickness, and thermo-cured fluorocarbon coating containing "Kynar 500" resin, 1.0 mil minimum dry film thickness.

**Furnish manufacturers twenty (20) year limited warranty against failure of the Kynar 500 finish.**

## PART 3 - EXECUTION

### 3.01 INSPECTION

- A. Examine openings to receive the work. Do not proceed until any unsatisfactory conditions have been corrected.

### 3.02 INSTALLATION

- A. Comply with manufacturer's instructions and recommendations for installation of the work.
- B. Verify dimensions of supporting structure at the site by accurate field measurements so that the work will be accurately designed, fabricated and fitted to the structure.
- C. Anchor Sunscreen to building substructure as indicated on architectural drawings.
- D. Erection Tolerances:
  - 1. Variation from level: +/- 1/8" maximum in any column to column space or 20'-0" runs, non-cumulative.
  - 2. Offsets in end-to-end or edge-to-edge alignment of consecutive members 1/32".
- F. Cut and trim component parts during erection only with the approval of the manufacturer or fabricator, and in accordance with his recommendations. Restore finish completely. Remove and replace members where cutting and trimming has impaired the strength or appearance of the assembly as directed.

- G. Do not erect warped, bowed, deformed or otherwise damaged or defaced members. Remove and replace any members damaged in the erection process as directed.
- H. Set units level, plumb and true to line, with uniform joints

**END OF SECTION 10700**