

## **SECTION 10240 - ARCHITECTURAL SCREENS**

### **PART 1 - GENERAL:**

**1.01 WORK INCLUDED:** Provide materials, labor, equipment and services necessary to furnish, deliver and install all work of this Section as shown on the drawings and as specified.

**1.02 RELATED DOCUMENTS:** Drawings and general provisions of contract, including general and supplementary conditions and Division-1 specification sections, apply to work of this section.

**1.03 RELATED WORK BY OTHER SECTIONS:** (Insert related sections).

#### **1.04 QUALITY ASSURANCE:**

A. **Comply with SMACNA** "Architectural Sheet Metal Manual" recommendations for fabrication, construction details and installation procedures, except as otherwise indicated.

B. **Field Measurements:** Verify size, location and placement of screen units prior to fabrication, wherever possible.

C. **Shop Assembly:** Coordinate field measurements and shop drawings with fabrication and shop assembly to minimize field adjustments, mechanical attachment and field assembly of units. Pre-assemble units in shop to greatest extent possible and disassemble as necessary for shipping and handling limitations. Clearly mark units for re-assembly and coordinated installation.

#### **1.05 SUBMITTALS:**

A. **Product Data:** Submit manufacturer's specifications, technical data, and installation instructions for required products, including finishes.

B. **Shop Drawings:** Submit shop drawings for fabrication and erection of screen units and accessories. Include plans, elevations and details of sections and connections to adjoining work. Indicate materials, finishes, fasteners, joinery and other information to determine compliance with specified requirements.

### **PART 2 - PRODUCTS:**

#### **2.01 ACCEPTABLE MANUFACTURERS:**

Construction Specialties, Inc.  
49 Meeker Ave.  
Cranford NJ 07016  
1-800-631-7379

#### **2.02 MATERIALS:**

A. **Aluminum extrusions:** ASTM B 211, Alloy 6063-T52.

- B. Clip Angles: Structural grade aluminum.
- C. Fastenings: Fasteners shall be aluminum or stainless steel. Provide types, gauges and lengths to suit unit installation conditions.
- D. Anchors and Inserts: Use non-ferrous metal or hot-dip galvanized anchors and inserts for installation and elsewhere as required for corrosion resistance. Use stainless steel or lead expansion bolt devices for drilled-in place anchors. Furnish inserts, as required, to be set into concrete or masonry work.

#### 2.03 FABRICATION, GENERAL:

- A. Provide Roof Screens and accessories of design, materials, sizes, depth, arrangement, and metal thickness as indicated or as required for optimum performance with respect to strength; durability; and uniform appearance.
- B. Include all additional supports, anchorage, and accessories required for complete assembly and installation.

#### 2.04 SCREEN CONSTRUCTION:

**C/S ALUMINUM SCREEN, ECONOSCREEN MODEL RV-20** ---- as manufactured by Construction Specialties, inc. Blades to be fabricated from formed aluminum sections in 5056-H19 alloy, minimum .020" thick and spaced 4" o.c. Blades to be secured to continuous extruded aluminum horizontal hat-runners with the use of engineered blade locks. One blade lock to be installed at the intersection of each blade with a hat runner. Blade locks to prevent migration or removal of blades. Hat-runners fixed directly to vertical steel supports (not by c/s) or to spandrel beams with extruded aluminum clip angles. All fasteners to be stainless steel or aluminum. Material shipped KD (knocked down) for field assembly by the installer. Hat-runners to be mill finish. Blades to be finished on one (1) side only

#### 2.05 ALUMINUM FINISH:

- A. General: Comply with NAAMM "Metal Finishes Manual" for finish designations and application recommendations, except as otherwise indicated. Apply finishes in factory after products are assembled. Protect finishes on exposed surfaces prior to shipment. Remove scratches and blemishes from exposed surfaces which will be visible after completing finishing process.

Provide Color as indicated or, if not otherwise indicated, as selected by architect from standard Kynar 500 colors.

- B. Fluorocarbon Coating: Inhibitive thermo-cured primer, 0.2 mil minimum dry film thickness, and thermo-cured fluorocarbon coating containing "Kynar 500" resin, 1.0 mil minimum dry film thickness.

Finish shall be applied in the plant of the manufacturer.

### **PART 3 - EXECUTION:**

#### 3.01 INSTALLATION:

- A. Locate and place screen units plumb, level and in proper alignment with adjacent work.

- B. Use concealed anchorage wherever possible.
- C. Form tight joints with exposed connections accurately fitted together.
- D. Use isolation tape where aluminum comes in contact with steel or concrete.

**END OF SECTION 10240**