



# Acrovyn® Door System

## Quick Ship Program

Starting July 1st, 2007 the Acrovyn Door Product Group will implement a Quick Ship program that will offer a (3) week turnaround timeframe.

This program is geared at providing expedited delivery on small customer orders and trial doors.

Due to the numerous sizes, types, ratings, etc. that exist in the world of doors, such a quick ship program must have some basic guidelines and parameters. These parameters are as follows:

### 1.0 Order Parameters

1. Limited to a maximum of (6) single or (3) pair of doors, or combination thereof.
2. Requires complete hardware machining info at time of order entry. (i.e., hardware types, templates, etc.)
3. Completed machining sheets showing hardware locations with measurements as taken from top of frame. (i.e., frame opening dimensions, door number ID, swing, prefit net door dimensions including undercut must be recorded.)
4. List type door required as noted from listing below (i.e., N/R, 20 min., 45-60 or 90 min.) based on size & hardware limitations available.
5. Colors to be limited to standard (9) Chameleon Wood grain and (2) Chameleon Metal selections. This excludes any of the (6) new premium Acrovyn Door Wood grains. If a solid color Acrovyn is desired, add (1) week lead-time for shipment.
6. Light cutouts included.
7. Primed metal light kits only included in this program.
8. Stainless steel edges and kick plates are excluded as part of Quick Ship program.
9. No lead lined door requirements included.
10. Limited to the sizes and types/ratings as detailed in section 2.0 of this document.

## 2.0 Types & Sizes of Doors Included

### 2.1 Non Rated (NR) and 20 minute fire-rated doors particleboard cores only (frame opening dimensions):

<u>Singles</u>	<u>Pairs</u> (available in equal or non-equal sizes)
2/0 x 6/8 to 7/0	4/0 x 6/8 to 7/0
2/6 x 6/8 to 7/0	5/0 x 6/8 to 7/0
3/0 x 6/8 to 7/0	6/0 x 6/8 to 7/0
3/6 x 6/8 to 7/0	7/0 x 6/8 to 7/0
3/8 x 6/8 to 7/0	7/4 x 6/8 to 7/0
3/10 x 6/8 to 7/0	7/8 x 6/8 to 7/0
4/0 x 6/8 to 7/0	8/0 x 6/8 to 7/0

#### Door & Hardware Exclusions:

- 20 min. Double Egress (must use alternate 45 min. fire-rated door)
- Bull nose / Double Acting Doors
- No special core blocking for hardware types
- No overhead concealed stops
- Consult factory for availability of doors requiring continuous hinge

### 2.2 45/60 minute fire-rated doors (frame opening dimensions):

<u>Singles</u>	<u>Pairs</u> (available only in equal sizes)
3/0 x 7/0	6/0 x 7/0
3/6 x 7/0	7/0 x 7/0
3/8 x 7/0	7/4 x 7/0
4/0 x 7/0	8/0 x 7/0

#### 45/60 minute Door & Hardware Exclusions:

- Doors requiring a net height less than 83 1/8"
- Bull nose / Double Acting Doors
- Doors with concealed vertical rod or any other hardware requiring custom core blocking
- No overhead concealed stops
- Consult factory for availability of doors requiring continuous hinge

### 2.3 90 minute Neutral Pressure fire-rated doors only (frame opening dimensions):

<u>Singles</u>	<u>Pairs</u> (available only in equal sizes)
3/0 x 7/0	6/0 x 7/0
4/0 x 7/0	8/0 x 8/0

**Door & Hardware Exclusions:**

- Doors requiring a net height less than 83 1/8"
- Bull nose / Double Acting Doors
- Doors with concealed vertical rods or any other hardware requiring custom core blocking
- No overhead concealed stops
- Consult factory for availability of doors requiring continuous hinge
- Positive pressure excluded

For more information on this program you can contact Mike Delin at 908-849-4062 / [mdelin@c-sgroup.com](mailto:mdelin@c-sgroup.com) or your Acrovyn Door regional Sales Manager.